

NON-WOVEN WIPE HAVING ABRASIVE FIBERS

ABSTRACT

A wipe includes a porous and bulky thermoplastic non-woven carrier web. An absorbent non-woven web including a plurality of philic fibers has a first side and an opposite second side. The first side is disposed adjacent the carrier web. The absorbent web is co-extruded to the carrier web and is secured to the carrier web at a plurality of thermic embossments. An abrasive finish is applied to the second side of the absorbent non-woven web. The abrasive finish includes a plurality of abrasive fibers that are less than 40 microns in diameter.